Weather seals
For windows and doors
Deventer has been one of the leading European companies developing and manufacturing weather seals for windows and doors for over 40 years. At our four production sites we constantly strive to expand our base of experience in a systematic manner so that we can lead the way with innovative high-quality solutions.

As a reliable industrial and commercial partner we supply individual system solutions satisfying highly demanding requirements worldwide. Our innovative development skills provide benefits such as close collaboration and expert technical advice to our customers.

The highest possible quality standards in all areas – Research and Development, Production, Sales and Customer Service – ensure that the perfect functionality of our weather seals remains at a consistently high level. We measure our success through the quality demands of our customers.
<table>
<thead>
<tr>
<th>Contents</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Deventer Profile</td>
<td>4</td>
</tr>
<tr>
<td>Table of contents</td>
<td>5</td>
</tr>
<tr>
<td>VarioSoft foam profiles</td>
<td>6</td>
</tr>
<tr>
<td>CE label</td>
<td>7</td>
</tr>
<tr>
<td>Designations and raw materials</td>
<td>8</td>
</tr>
<tr>
<td>Sash rebate seals</td>
<td>10</td>
</tr>
<tr>
<td>Overlap seals</td>
<td>12</td>
</tr>
<tr>
<td>Frame seals</td>
<td>14</td>
</tr>
<tr>
<td>Glazing seals</td>
<td>15</td>
</tr>
<tr>
<td>Vario end caps</td>
<td>16</td>
</tr>
<tr>
<td>Astragal seals</td>
<td>18</td>
</tr>
<tr>
<td>Renovation seals</td>
<td>20</td>
</tr>
<tr>
<td>Wood-aluminium window profiles</td>
<td>25</td>
</tr>
<tr>
<td>Plastic window profiles</td>
<td>33</td>
</tr>
<tr>
<td>Seals for window sills</td>
<td>37</td>
</tr>
<tr>
<td>Seals for lift and slide elements</td>
<td>41</td>
</tr>
<tr>
<td>Internal door seals</td>
<td>45</td>
</tr>
<tr>
<td>External door seals</td>
<td>51</td>
</tr>
<tr>
<td>Steel door frame seals</td>
<td>57</td>
</tr>
<tr>
<td>Fire protection profiles</td>
<td>63</td>
</tr>
<tr>
<td>Floor-door seals</td>
<td>67</td>
</tr>
<tr>
<td>Seals for threshold termination</td>
<td>75</td>
</tr>
<tr>
<td>Equipment</td>
<td>79</td>
</tr>
<tr>
<td>Materials</td>
<td>86</td>
</tr>
<tr>
<td>Paint compatibility</td>
<td>87</td>
</tr>
<tr>
<td>Colour card</td>
<td>88</td>
</tr>
<tr>
<td>Address</td>
<td>92</td>
</tr>
</tbody>
</table>
Deventer VarioSoft foam profiles

Deventer VarioSoft TPE foam weather seals are ideal for European windows and glazed doors and guarantee reliable thermal and acoustic protection for your window system. The advantages:

- Made of high quality TPE (thermoplastic elastomer) materials with excellent mechanical properties
- Optimum sealing and insulation coefficients

Functional area made of closed-cell microfoam:
- For comfortable closing pressure
- For high tolerance compensation
- For good cold elasticity

The static area made of compact material:
- With hard rear coating for easy installation
- With over-expansion protection for perfect, stable corner connections in systems using plug-fitted frame fittings
- VarioSoft weather seals can be plugged or welded to frames
- With a universal foot for secure seating in groove widths of 5.0 mm, 4.5 mm and 4.0 mm
Within the context of the EN 14351-1 standard, seals are components classified according to the following main factors, among others:

- Air permeability
- Driving rain waterproofing
- Operating forces
- Durability and long-term performance

The EN 12365 1–4 European standard specifies requirements and classifications of seals. Manufacturers must conform to these requirements and document the performance properties using a character code.

Deventer is one of the first weather seal manufacturers certified by ift Rosenheim for the provision of component documentation as per EN12365 1–4 with tested classification specifications.

Additional test certificates are available for performance properties that are not sufficiently covered by the CE component documentation.
Designations and raw materials

Designations

Or products are prefixed with character codes specifying the raw material or product series.

<table>
<thead>
<tr>
<th>Character</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>M</td>
<td>DEVENTER Elastic, highly modified PVC</td>
</tr>
<tr>
<td>S/SV</td>
<td>TPE or TPV profiles</td>
</tr>
<tr>
<td>SP</td>
<td>Foamed TPE in the functional area</td>
</tr>
<tr>
<td>DS</td>
<td>DEVENTER silicone</td>
</tr>
</tbody>
</table>

Raw materials

We take care to ensure that our raw materials do not contain any substances that are on the SVHC list according to the REACh Directive, or are listed in the prohibited chemicals directive or are classified as problematic according to other regulations.

Our thermoplastic raw materials existing in unusable quantities at the start of a production run are almost 100% re-introduced into the production cycle after appropriate preparation. This is an important point in the discussion on sustainability and preservation of natural resources. These raw materials are basically fully recyclable after the product has reached the end of its service life.

| PVC        | Highly modified PVC |
| TPE        | These are thermoplastics with additional properties similar to elastomers. This does not provide any information on the exact type of plastic used. |
| TPV        | A special TPE group containing portions of vulcanised elastomers in the raw material. |
| TPS        | TPE that we foam in the functional area to provide optimum product properties. |
| DS         | DEVENTER silicone with ideal properties for weather seals. |
Seals for wooden windows
Sash rebate seals
Favourable swivel point

**SP 125**

MATERIAL: TPS
PACK. UNIT: 200-m Roll
EN-CLASS.: W36243

**SV 125**

MATERIAL: TPE
PACK. UNIT: 200-m roll
EN-CLASS.: W35243

**S 6512a**

MATERIAL: PVC
PACK. UNIT: 150-m roll
EN-CLASS.: W34243

**S 6624**

MATERIAL: TPE
PACK. UNIT: 150-m roll
EN-CLASS.: W34243

**S 7503b**

MATERIAL: TPE
PACK. UNIT: 200-m Roll
EN-CLASS.: W35232

**DS 7594**

MATERIAL: Silicone
PACK. UNIT: 100-m roll

**M 4050**

MATERIAL: PVC
PACK. UNIT: 200-m sheet
EN-CLASS.: W34252

**SV 105**

MATERIAL: TPE
PACK. UNIT: 200-m roll
EN-CLASS.: W34252
Sash rebate seals

Convenient and unfavourable swivel point

As a functional seal against air permeability and providing driving rain waterproofing, sash rebate seals have a decisive influence on sealing and insulation. Reliable resilience memory is ensured through specially selected profile geometries in conjunction with high-quality materials. Our sash rebate seals are distinguished by high tolerance compensation, comfortable closing behaviour and durability.

<table>
<thead>
<tr>
<th>SP 7603</th>
<th>SP 7612</th>
<th>SP 1212d</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="sp_7603.png" alt="Diagram" /></td>
<td><img src="sp_7612.png" alt="Diagram" /></td>
<td><img src="sp_1212d.png" alt="Diagram" /></td>
</tr>
<tr>
<td><strong>MATERIAL</strong></td>
<td>TPS</td>
<td>TPS</td>
</tr>
<tr>
<td><strong>PACK. UNIT</strong></td>
<td>200-m roll</td>
<td>200-m roll</td>
</tr>
<tr>
<td><strong>EN-CLASS.</strong></td>
<td>W43243</td>
<td>W43233</td>
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</table>

<table>
<thead>
<tr>
<th>S 6602i</th>
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<tbody>
<tr>
<td><img src="s_6602i.png" alt="Diagram" /></td>
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<tr>
<td><strong>MATERIAL</strong></td>
</tr>
<tr>
<td><strong>PACK. UNIT</strong></td>
</tr>
<tr>
<td><strong>EN-CLASS.</strong></td>
</tr>
</tbody>
</table>
Overlap seals improve the acoustic insulation of windows against traffic noise and prevent the ingress of warm, moist room air into the fitting rebate and the condensation resulting from this.

**SP 33b**

- **MATERIAL**: TPS
- **PACK. UNIT**: 200-m roll
- **EN-CLASS.**: W25243

**SV 33**

- **MATERIAL**: TPE
- **PACK. UNIT**: 200-m roll
- **EN-CLASS.**: W35243

**S 8016**

- **MATERIAL**: TPE
- **PACK. UNIT**: 200-m roll
- **EN-CLASS.**: W35243

**DS 6677**

- **MATERIAL**: Silicone
- **PACK. UNIT**: 100-m bundle
- **EN-CLASS.**: W25276
Frame seals

These seals are for the outer frame of windows and glazed doors made of wood and wood aluminium with a convenient swivel point.

DS 7621

- Improves the driving rain waterproofing under large quantities of water and high wind loads
- Prevents water from penetrating the upright rebate
- Significantly relieves the load on the lower corners
- Can be used in all commonly available window designs

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>Silicone</th>
</tr>
</thead>
<tbody>
<tr>
<td>PACK. UNIT</td>
<td>50-m bundle</td>
</tr>
</tbody>
</table>

S 7624

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>TPE</th>
</tr>
</thead>
<tbody>
<tr>
<td>PACK. UNIT</td>
<td>300-m roll</td>
</tr>
<tr>
<td>EN-CLASS.</td>
<td>W31222</td>
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</tbody>
</table>

SV 512a

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>TPE</th>
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</thead>
<tbody>
<tr>
<td>PACK. UNIT</td>
<td>200-m roll</td>
</tr>
<tr>
<td>EN-CLASS.</td>
<td>W34243</td>
</tr>
</tbody>
</table>
Glazing seals function as dry glazing for reliably sealing the gap between the glass and glazing strips and prevent moisture from penetrating into the glass rebate. A clean, fast and economical alternative to wet glazing.

**Fast, leakproof, clean:**
Dry glazing from Deventer

The solution corresponds to glazing without glazing tape (ift guideline 9/83). Blocking is performed in the normal manner and the glazing strips are nailed using concealed or visible nails.

Nail clearance </- 200 mm.

- Perfect retention in the groove, even under large tolerances by fastening the pane with adhesive tape
- Seal and adhesive tape “inseparably” connected
- “Swimming-in” allows very easy installation
- Processing: Mitre trimmed

<table>
<thead>
<tr>
<th><strong>SV 2</strong></th>
<th><strong>S 6867</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1.png" alt="Diagram" /></td>
<td><img src="image2.png" alt="Diagram" /></td>
</tr>
<tr>
<td><strong>MATERIAL</strong></td>
<td>TPE</td>
</tr>
<tr>
<td><strong>PACK. UNIT</strong></td>
<td>200-m roll</td>
</tr>
</tbody>
</table>

| **S 7375 K** |
| ![Diagram](image3.png) |
| **MATERIAL** | TPE |
| **PACK. UNIT** | 200-m roll |
Astragal seals
Vario end caps

Sealing the astragal area of double-leaf windows is a challenge. Special sealing profiles in conjunction with our sash rebate seals can be used here. The astragal seal is especially important at the overlap seal area, for preventing the ingress of warm, moist room air into the fitting rebate and the condensation resulting from this.

<table>
<thead>
<tr>
<th>VESU-12</th>
<th>VESU-19</th>
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</thead>
<tbody>
<tr>
<td>MATERIAL</td>
<td>TPE</td>
</tr>
<tr>
<td>PACK. UNIT</td>
<td>100 pairs/</td>
</tr>
<tr>
<td>polythene bag</td>
<td>polythene bag</td>
</tr>
</tbody>
</table>

11 | 18
VES 3-1210

MATERIAL: TPE
PACK. UNIT: 100 units/polythene bag

VES 3-1218

MATERIAL: TPE
PACK. UNIT: 100 units/polythene bag

VES 3

MATERIAL: TPE
PACK. UNIT: 100 units/polythene bag
Sealing the astragal area of double-leaf windows is a challenge. Special sealing profiles in conjunction with our sash rebate seals can be used here. The astragal seal is especially important at the overlap seal area, for preventing the ingress of warm, moist room air into the fitting rebate and the condensation resulting from this.

**Astragal seals**

*Astragal sealing solutions*

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**S 3117f**

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>TPE</th>
</tr>
</thead>
<tbody>
<tr>
<td>PACK. UNIT</td>
<td>150-m roll</td>
</tr>
</tbody>
</table>

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**Diagram:**

- Width: 16 mm
- Depth: 9.5 mm
Astragal sealing solution
With a screwed stop bead, the continuous astragal seal cleanly covers the screws.
Overlap astragal sealing solution
For sealing the fitting rebate on the room side.
Renovation seals
Renovation of composite windows

The groove is milled using a milling tool without removing the window.

<table>
<thead>
<tr>
<th>DS 7341</th>
<th>DS 9608</th>
<th>DS 7527</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1.png" alt="Diagram" /></td>
<td><img src="image2.png" alt="Diagram" /></td>
<td><img src="image3.png" alt="Diagram" /></td>
</tr>
<tr>
<td>MATERIAL</td>
<td>Silicone</td>
<td>Silicone</td>
</tr>
<tr>
<td>PACK. UNIT</td>
<td>100-m roll</td>
<td>100-m roll</td>
</tr>
<tr>
<td>EN-CLASS.</td>
<td>W33276</td>
<td>W33276</td>
</tr>
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</table>

Approx. 5

<table>
<thead>
<tr>
<th>DS 7552</th>
<th>DS 9609</th>
<th>DS 7553</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image4.png" alt="Diagram" /></td>
<td><img src="image5.png" alt="Diagram" /></td>
<td><img src="image6.png" alt="Diagram" /></td>
</tr>
<tr>
<td>MATERIAL</td>
<td>Silicone</td>
<td>Silicone</td>
</tr>
<tr>
<td>PACK. UNIT</td>
<td>100-m roll</td>
<td>100-m roll</td>
</tr>
<tr>
<td>EN-CLASS.</td>
<td>W33276</td>
<td>W33276</td>
</tr>
</tbody>
</table>
Renovation seals

With adhesive tape

For counteracting drafts and heat loss. Optimum adhesion on clean, dry and grease-free surfaces.

**S 9414 K**

- **MATERIAL**: TPE
- **PACK. UNIT**: 200-m roll

**S 9216 K**

- **MATERIAL**: TPE
- **PACK. UNIT**: 100-m roll

**S 9612 K**

- **MATERIAL**: TPE
- **PACK. UNIT**: 100-m roll

**S 9100-10 K**

- **MATERIAL**: TPE
- **PACK. UNIT**: 100-m roll

**S 9200-10 K**

- **MATERIAL**: TPE
- **PACK. UNIT**: 100-m roll

**S 9168a K**

- **MATERIAL**: TPE
- **PACK. UNIT**: 100-m roll
Renovation seals
Seals for renovation

Renovation seals are used for retrofitting new weather seals to composite and double windows. These are installed in a milled groove or using high quality adhesive tape.

**S 8016**

- **MATERIAL**: TPE
- **PACK. UNIT**: 200-m roll
- **EN-CLASS.**: W35243

**DS 6677**

- **MATERIAL**: Silicone
- **PACK. UNIT**: 100-m bundle
- **EN-CLASS.**: W25276

**SV 104**

- **MATERIAL**: TPE
- **PACK. UNIT**: 200-m roll
- **EN-CLASS.**: W36253

For mounting in retrofitted milled grooves.
Seals for wood-aluminium windows
Inner seals

**S 7650**
- Universal foot suitable for many different systems
- Easily welded corner connections

**S 6786**

**MATERIAL** TPE  
**PACK. UNIT** 80-m roll

- **UNIVERSAL SEAL S 7650**
- Universal foot suitable for many different systems
- Easily welded corner connections
Inner seals for wood-aluminium windows are functional seals used for preventing air permeability and for providing driving rain waterproofing. They have decisive influence on the sealing and insulating properties of the window.

The profiles are welded for a reliable corner connection.
Glazing seals
External

External glazing seals reliably seal the gap between the aluminium frame, the glass and the glass rebate.

Our weather seals, made of high quality TPE and silicone foam, are distinguished by a high tolerance capacity. The glass tolerances are reliably compensated.

**DS 7354**
- **MATERIAL**: Silicone
- **PACK. UNIT**: 100-m roll

**SP 7618**
- **MATERIAL**: TPS
- **PACK. UNIT**: 300-m roll

**SP 6942**
- **MATERIAL**: TPS
- **PACK. UNIT**: 250-m roll

**SP 6881b**
- **MATERIAL**: TPS
- **PACK. UNIT**: 150-m roll

**SP 6882a**
- **MATERIAL**: TPS
- **PACK. UNIT**: 150-m roll

**DS 7620**
- **MATERIAL**: Silicone
- **PACK. UNIT**: 100-m roll

---

**WOOD-ALUMINIUM WINDOWS**
Internal glazing seals function as dry glazing seals that reliably seal the gap between the glass and glazing strip and prevent moisture from penetrating into the glass rebate. A clean, fast and economical alternative to wet glazing.

**S 7632**

**S 7633**

**S 7634**

**S 7635**

**S 7636**

**S 7614**
Compression seals
External

Deventer external compression seals reliably seal the gap between the aluminium window leaf frames and the main window frame.

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>TPE</th>
</tr>
</thead>
<tbody>
<tr>
<td>PACK. UNIT</td>
<td>500-m roll</td>
</tr>
</tbody>
</table>

S 6647

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>TPE</th>
</tr>
</thead>
<tbody>
<tr>
<td>PACK. UNIT</td>
<td>500-m roll</td>
</tr>
</tbody>
</table>

S 6647a
Seals for plastic windows
Our sealing profiles made from foamed and compact TPE and also NBR PVC are suitable for use with all profile systems. These profiles are distinguished by a high degree of functionality, excellent resilience memory, a wide variety of colours and good workability. We offer individual solutions with sliding aids for easier installation, material components with high frictional resistance for secure seating and expansion limiters to prevent back-shrinkage and over-expansion. We can develop individual solutions for you on request.

**SP 6919a**

- **MATERIAL**: TPS
- **PACK. UNIT**: 200-m roll
- **EN-CLASS.**: W43243

**SP 6920a**

- **MATERIAL**: TPS
- **PACK. UNIT**: 200-m roll
- **EN-CLASS.**: W35243

**SP 7685**

- **MATERIAL**: TPS
- **PACK. UNIT**: 200-m roll

**SP 7686**

- **MATERIAL**: TPS
- **PACK. UNIT**: 200-m roll
Seals for window sills
Seals for window sills

The sealing profiles ensure a clean, leak-free termination between the wall and window sill profile. The profiles sit securely and are easy to install. We can develop individual solutions for you on request.
<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>TPE</th>
</tr>
</thead>
<tbody>
<tr>
<td>PACK. UNIT</td>
<td>200-m roll</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>TPE</th>
</tr>
</thead>
<tbody>
<tr>
<td>PACK. UNIT</td>
<td>100-m roll</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>TPE</th>
</tr>
</thead>
<tbody>
<tr>
<td>PACK. UNIT</td>
<td>300-m roll</td>
</tr>
</tbody>
</table>

---

**S 7702**

- **Approx. 1.4**
- **2.5**
- **24**

**S 7318 K**

- **Approx. 1.5**
- **4.3**
- **29.8**

**S 7574 K**

- **Approx. 1.3**
- **1**
- **30.2**
Seals for lift and slide elements
Seals for lift and slide elements

Lift and slide doors allow more light into the room and change the ambience of the room. Our weather seals reliably prevent drafts and provide driving rain waterproofing.
<table>
<thead>
<tr>
<th>Material</th>
<th>TPE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pack. Unit</td>
<td>150-m sheet</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Material</th>
<th>TPE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pack. Unit</td>
<td>200-m sheet</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Material</th>
<th>TPE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pack. Unit</td>
<td>300-m sheet</td>
</tr>
</tbody>
</table>

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**FOR LIFT AND SLIDE ELEMENTS**
Seals for internal doors
Seals for internal doors
Experience a new door closing feeling!

» New foot design for easy installation and secure retention
» Straight seating in the groove with all door frame materials
» Reliable function with very good acoustic insulation properties

Favourable swivel point

SP 7522

MATERIAL  TPS
PACK. UNIT  100-m roll
EN-CLASS.  W35233
For interior doors with convenient and unfavourable swivel points
- New foot design for easy installation and secure retention
- Straight seating in the groove with all door frame materials

**Unfavourable swivel point**

**SP 7677**

**MATERIAL**
TPS

**PACK. UNIT**
150-m roll

**EN-CLASS.**
W33223
Seals for internal doors
Favourable swivel point

S 7210

MATERIAL: TPE
PACK. UNIT: 100-m bundle
EN-CLASS.: W31563

S 6612

MATERIAL: TPE
PACK. UNIT: 100-m bundle
EN-CLASS.: W44222

S/M 3967

MATERIAL: TPE/PVC
PACK. UNIT: 100-m bundle
EN-CLASS.: W34222/W24220

M 3835

MATERIAL: PVC
PACK. UNIT: 120-m sheet

M 680

MATERIAL: PVC
PACK. UNIT: 100-m bundle
EN-CLASS.: W23230

S 6615

MATERIAL: TPE
PACK. UNIT: 100-m bundle
EN-CLASS.: W44232

S 6513

MATERIAL: TPE
PACK. UNIT: 162 m sheet
EN-CLASS.: W45242
Seals for internal doors

Unfavourable swivel point

The special function provided by Deventer functional seals for interior doors sets them apart from commonly available damping seals. Our weather seals have uniquely soft and comfortable closing characteristics. Our seals are suitable for door designs with convenient and unfavourable swivel points. They provide very good acoustic insulation of up to 52 dB and are highly suitable for industrial processing. Profiles with indices S, SV, SP and DS can be used as smoke-protection door seals as per DIN 18095.

**DS 6577a**

- **MATERIAL**: Silicone
- **PACK. UNIT**: 50-m bundle

**S 6577a**

- **MATERIAL**: TPE
- **PACK. UNIT**: 100-m roll
- **EN-CLASS.**: W33242

**S 7381**

- **MATERIAL**: TPE
- **PACK. UNIT**: 180-m roll

**S 6699a**

- **MATERIAL**: TPE
- **PACK. UNIT**: 100-m roll

**SP 7713**

- **MATERIAL**: TPS
- **PACK. UNIT**: 200-m roll
- **EN-CLASS.**: W44233
Function seals for external doors
Function seals for external doors

Favourable swivel point

External doors are subjected to particularly extreme loads due to the different and constantly changing climatic conditions – dry and warm inside, cold and wet outside. Deventer seals made of TPE foam and silicone rubber provide the greatest possible tolerance compensation in the case of a warped door leaf and are perfectly suited for use in door designs with convenient and unfavourable swivel points.
DOOR SEALS

FOR EXTERNAL DOORS

**DS 112a**
- **Material:** Silicone
- **Pack. Unit:** 50-m bundle
- **EN-Class.:** W45276

**DS 155a**
- **Material:** Silicone
- **Pack. Unit:** 50-m bundle
- **EN-Class.:** W45276

**DS 185a**
- **Material:** Silicone
- **Pack. Unit:** 50-m bundle
- **EN-Class.:** W45276

**SV 112**
- **Material:** TPE
- **Pack. Unit:** 200-m roll
- **EN-Class.:** W46243

**SV 155**
- **Material:** TPE
- **Pack. Unit:** 150-m roll
- **EN-Class.:** W46243

**SV 185**
- **Material:** TPE
- **Pack. Unit:** 150-m roll
- **EN-Class.:** W46243

**S 6512a**
- **Material:** TPE
- **Pack. Unit:** 180-m roll
- **EN-Class.:** W45243

**S 6515a**
- **Material:** TPE
- **Pack. Unit:** 144-m sheet
- **EN-Class.:** W46232

**S 6518a**
- **Material:** TPE
- **Pack. Unit:** 126-m sheet
- **EN-Class.:** W45232
Function seals for external doors

Favourable swivel point

**DS 12-18c**

- **MATERIAL**: Silicone
- **PACK. UNIT**: 50-m bundle
- **EN-CLASS.**: W43276

**DS 7621**

- **MATERIAL**: Silicone
- **PACK. UNIT**: 50-m bundle
Function seals for external doors

Convenient and unfavourable swivel point

**DS 6922a**

- **MATERIAL**: Silicone
- **PACK. UNIT**: 50-m bundle
- **EN-CLASS.**: W45276

**DS 6955a**

- **MATERIAL**: Silicone
- **PACK. UNIT**: 50-m bundle
- **EN-CLASS.**: W44276

**DS 6988a**

- **MATERIAL**: Silicone
- **PACK. UNIT**: 50-m bundle
- **EN-CLASS.**: W44276

**SP 7612**

- **MATERIAL**: TPS
- **PACK. UNIT**: 200-m roll
- **EN-CLASS.**: W43233

**SP 7715**

- **MATERIAL**: TPS
- **PACK. UNIT**: 150-m roll
- **EN-CLASS.**: W45243

**SP 7718**

- **MATERIAL**: TPS
- **PACK. UNIT**: 150-m roll
- **EN-CLASS.**: W45243
Seals for steel door frames
Seals for steel door frames

- **M 2277**
  - **MATERIAL**: PVC
  - **PACK. UNIT**: 5-m sheet

- **S 4203**
  - **MATERIAL**: TPE
  - **PACK. UNIT**: 5-m sheet

- **M 4069**
  - **MATERIAL**: PVC
  - **PACK. UNIT**: 5-m sheet

- **S 6741**
  - **MATERIAL**: TPE
  - **PACK. UNIT**: 5-m sheet
  - **EN-CLASS.**: W43232

- **M 8048**
  - **MATERIAL**: PVC
  - **PACK. UNIT**: 5-m sheet

- **M 8299**
  - **MATERIAL**: PVC
  - **PACK. UNIT**: 5-m sheet

- **S 3810a**
  - **MATERIAL**: TPE
  - **PACK. UNIT**: 5-m sheet

- **M 8434**
  - **MATERIAL**: PVC
  - **PACK. UNIT**: 5-m sheet

- **M 3699e**
  - **MATERIAL**: PVC
  - **PACK. UNIT**: 5-m sheet
We have a wide range of different profiles for steel door frames. The seals have high tolerance compensation and good retention in the metal frame.

**M 3615b**
- MATERIAL: PVC
- PACK. UNIT: 5-m sheet

**S 6793**
- MATERIAL: TPE
- PACK. UNIT: 5-m sheet

**S 8543**
- MATERIAL: TPE
- PACK. UNIT: 5-m sheet

**M 1020a**
- MATERIAL: PVC
- PACK. UNIT: 5-m sheet

**M 2577**
- MATERIAL: PVC
- PACK. UNIT: 5-m sheet

**S 8407**
- MATERIAL: TPE
- PACK. UNIT: 5-m sheet

**M 4167e**
- MATERIAL: PVC
- PACK. UNIT: 5-m sheet
Seals for steel door frames

<table>
<thead>
<tr>
<th>Material</th>
<th>PVC</th>
<th>TPE</th>
<th>PVC</th>
<th>TPE</th>
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<table>
<thead>
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<td>Material</td>
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<table>
<thead>
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<th>S 8579</th>
<th>M 8314</th>
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<td><img src="image8" alt="S 8579" /></td>
<td><img src="image9" alt="M 8314" /></td>
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<tr>
<td>Material</td>
<td>TPE</td>
<td>TPE</td>
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<tr>
<td>Pack. Unit</td>
<td>5-m sheet</td>
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</tr>
<tr>
<td>Material</td>
<td>PVC</td>
<td>PVC</td>
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<tr>
<td>----------</td>
<td>-----</td>
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<tr>
<td>Pack. Unit</td>
<td>5-m sheet</td>
<td>5-m sheet</td>
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<table>
<thead>
<tr>
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<tbody>
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<td>5-m sheet</td>
<td>5-m sheet</td>
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Fire protection seals
## Fire protection seals

**Klassifizierungsbericht zum Brandverhalten von Bauprodukten**

**10-001641-KB02-K06-01-de-01**

**Deventer Profielen CV**

**Voorne 75**

**Auftraggeber**

NL-4824 GM Breda

**Ift Rosenheim GmbH**

Theodor-Gietl-Straße 7-9

D-83026 Rosenheim

<table>
<thead>
<tr>
<th>Nummer der notifizierten Stelle</th>
<th>0757</th>
</tr>
</thead>
</table>

**Verwendungshinweise**

**Gegenstand**

elastische Dichtprofile aus Silikon

**Bezeichnung**

Produktfamilie "DS"

---

**Klassifizierungsbericht zum Brandverhalten von Bauprodukten**

**10-001641-KB04-K06-01-de-02**

**Deventer Profielen CV**

**Voorne 75**

**Auftraggeber**

NL-4824 GM Breda

**Ift Rosenheim GmbH**

Theodor-Gietl-Straße 7-9

D-83026 Rosenheim

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</table>

**Verwendungshinweise**

**Gegenstand**

elastische Dichtprofile aus TPE

**Bezeichnung**

Produktfamilie "BS"

---

**Klassifizierung zum Brandverhalten**

DIN EN 13501-1

**Klasse E**

---

**Deventer Profielen CV**

**Voorne 75**

**Auftraggeber**

NL-4824 GM Breda

**Ift Rosenheim GmbH**

Theodor-Gietl-Straße 7-9

D-83026 Rosenheim

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**Verwendungshinweise**

**Gegenstand**

elastische Dichtprofile aus Silikon

**Bezeichnung**

Produktfamilie "DS"

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**Klassifizierungsbericht zum Brandverhalten von Bauprodukten**

**10-001641-KB04-K06-01-de-02**

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**Verwendungshinweise**

**Gegenstand**

elastische Dichtprofile aus TPE

**Bezeichnung**

Produktfamilie "BS"

---

**Klassifizierung zum Brandverhalten**

DIN EN 13501-1

**Klasse E**

---
As a result of European harmonisation measures, the fire behaviour of doors and gates is now classified according to the new product standard “DIN EN 16034 Pedestrian doorsets, industrial, commercial, garage doors and openable windows – Product standard, performance characteristics – Fire resistance and/or smoke control characteristics”. Fire protection sealing elements will be certified via the CE label in the future, in the same manner as currently performed for window and external doors. In order to be able to conform to the national and European requirements, European classification reports are needed for the components used.

DEVENTER has reacted to these developments early and has commissioned the „ift Brandschutzzentrum“ in Nuremberg to perform the required tests. This allows us to offer profiles for use in fire protection elements that have been tested and classified according to the latest European standards. Classification reports for the tested products can be provided on request.
Floor-door seals
Automatic floor-door seals

With single-sided release

**DBS 1230**

**Seam-tight**

- Reduces the air permeability and protects against drafts
- Ideal enhancement to floor thresholds of low height for barrier-free construction
- Fits in a hardware groove due to the small width of 12 mm
- Can also be used in plastic doors
- Screwing from below allows easy installation
- Easy continuously adjustable regulation of the application pressure using a 3-mm Allen key

**DBM 1212**

**Seam-tight**

- Ideal for confined spaces
- Suitable for the hardware groove in glazed doors
- Can also be used in plastic doors
- Ideal enhancement to floor thresholds of low height for barrier-free construction
- Screwing from below allows easy installation
- Easy continuously adjustable regulation of the application pressure using a 3-mm Allen key
**DBB 1530**

**Fire protection**
- Suitable for T60 and T90 fire protection doors
- In the case of a fire, the integrated expanding graphite forms a reliable insulating layer filling the transitions to the door frame and any middle connections with deadbolt feedthroughs
- Perfect enhancement to the three-side circumferential Deventer function seals for internal and external doors

Functional endurance test  
ift test report no. 2514195-4  
Smoke protection test  
ift test report no. 2814238-9

**DSD 1530**

**Acoustic insulation**
- Installation without a release plate on the frame
- Reliable ease of movement
- Sealing profile made of self-extinguishing TPE
- Permanent and reliable function through movable joints in the profile
- Optimum sealing provided by multiple chambers in the head

54 dB with a 5-mm floor joint  
ift test report no. 16738690/Z05  
51 dB with a 10-mm floor joint  
ift test report no. 16738690/Z06

**Call for tender text**

Automatic floor-door seal DEVENTER soundproof DSD 1530 with single-sided release. Installation without a release plate on the frame, acoustic insulation of 54 dB, measured with a 5-mm floor joint, with sealing profile made of self-extinguishing TPE.
Automatic floor-door seals
With single-sided release

**DRS 1540G**

**Glass doors**

» For doors with smooth surfaces (glass, plastic)
» Special adhesive tape for glass and plastic and for retrofitting doors
» Independent of the glass thickness
» Cover profile for aesthetic visual masking on the opposing side
» Angled application face for easy installation fastening
» Release side can be changed
» Easy handling and installation

**Surfaces:**

» Anodised ALU brushed (colour EV 1)
» Anodised ALU matt (colour Inox)
Floor-door seals

Accessories

Phon Stop

The sealing profile of a floor-door seal is usually fitted in the door frame opening in order to guarantee optimum acoustic insulation and smoke protection. Phon Stop increases the acoustic insulation to the same level as a seal cut to the same dimensions as the door leaf rebate. Phon Stop can also improve the driving rain leakproofing at the threshold corners.

DSD 1530 with a 5-mm floor joint
» Weather seal trimmed flush to the rebate:
  51 dB measurement, ift test report no. 16738690/Z07
» With Phon Stop:
  54 dB measurement, ift test report no. 16738690/Z10

DSA 1315

Latch-side release

» Retrofit kit for double-sided release
» Can be used for left-hand and right-hand doors
» Quick installation by simply sliding the DSA 1315 into the latch side of the floor-door seal
» Allows the floor-door seal to be shortened by 55 mm
» Supplied with release plate

Installation angle piece

Stainless steel

» For easy, front-face screwing of the floor-door seal
» The angle pieces are available as accessories for industrial packaging
Deadbolt feedthroughs
For Deventer floor-door seals
DBB 1530 and DSD 1530

Maximum length = 1550 mm
Minimum length with a deadbolt feedthrough
45 mm pin length = 335 mm

Top view of rail
Specify the pin length, e.g. 30 mm
## Floor-door seals

### Product overview and dimensions

<table>
<thead>
<tr>
<th>Article number</th>
<th>Catalogue page</th>
<th>Fastening angle piece</th>
<th>Phon Stop accessories</th>
<th>Flush bolt feedthrough</th>
<th>Can be supplied individually packaged or as industrial packages of 10 units.</th>
</tr>
</thead>
<tbody>
<tr>
<td>DSD 1530 – 459</td>
<td>69</td>
<td>459</td>
<td>30 mm</td>
<td>15 mm</td>
<td>4 – 20 mm</td>
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<tr>
<td>DSD 1530 – 584</td>
<td>69</td>
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<td>30 mm</td>
<td>15 mm</td>
<td>4 – 20 mm</td>
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<tr>
<td>DSD 1530 – 709</td>
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<td>709</td>
<td>30 mm</td>
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<td>15 mm</td>
<td>4 – 20 mm</td>
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<td>4 – 14 mm</td>
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<tr>
<td>DRS 1540 G – 584</td>
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<td>584</td>
<td>40 mm</td>
<td>15 mm</td>
<td>4 – 14 mm</td>
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<tr>
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<tr>
<td>DRS 1540 G – 1209</td>
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<td>12 mm</td>
<td>12 mm</td>
<td>4 – 8 mm</td>
</tr>
</tbody>
</table>

All lengths can be shorted on the closing side by 125 mm (except for DBB 1530).

Other lengths from 335 mm to 1600 mm available on request.
Seals for threshold termination
Seals for threshold termination

S 7639

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>TPE</th>
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<tbody>
<tr>
<td>PACK. UNIT</td>
<td>10 x 1.10 m</td>
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<tr>
<td></td>
<td>Stretched lengths</td>
</tr>
</tbody>
</table>
Seals for the threshold termination of front and balcony doors are especially suitable for barrier-free construction. They ensure reliable sealing against drafts and driving rain. We recommend our „Phon Stop“ product for the side termination in the rebate. The seals are easy to install using screws at a clearance of approx. 20 cm.
DEVENTER

Processing equipment
Equipment

**DSV 4**

**Die cutter with measuring device**

The DSV 4 die cutter is used for cutting sealing profiles to length and mitring the ends. The sealing profiles are then welded using the DSG 4 welding device.

**DSG 4**

**Welding device**

The DSG 4 welding device is used for welding sealing profiles at 90° corners. The sealing profiles are first cut to length and mitred using the DSV 4 die cutter.

The **DSG 4 stump welding device** can be used for welding straight cut profiles.
**A009/P**

Profile roller
Glazing

---

**A015/P**

Profile roller
E.g. for SP 125

---

**A016/P**

Profile roller
E.g. for S 6612

---

**A017/P**

Profile roller
For special applications
DSV 1521/L
Vario clamp for 90° angle

DSV 1528/L
Angle stop for outer frames for DSV 1521/L
**DSV 1525-I/L**
Replacement blade for DSV 1521/L V-cut

**DSV 1526/L**
Insertion roller for DSV 1521/L

**DSV 1527-I/L**
Cutting base end stop for DSV 1521/L
Technical information
## Materials for DEVENTER weather seals

<table>
<thead>
<tr>
<th>Deventer Elastic</th>
<th>Deventer Purene S</th>
<th>Deventer Porene S</th>
<th>Deventer Silicone</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>M</strong></td>
<td><strong>SV, S</strong></td>
<td><strong>SP</strong></td>
<td><strong>DS</strong></td>
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<tr>
<td>Modified PVC</td>
<td>TPE – thermoplastic elastomer</td>
<td>TPS – thermoplastic elastomer - foamed</td>
<td>Cured Silicone</td>
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### Properties

<table>
<thead>
<tr>
<th>Deventer Elastic</th>
<th>Deventer Purene S</th>
<th>Deventer Porene S</th>
<th>Deventer Silicone</th>
</tr>
</thead>
<tbody>
<tr>
<td>Good physical properties</td>
<td>Good physical and thermal properties</td>
<td>Good physical and thermal properties</td>
<td>Very good physical and thermal properties</td>
</tr>
<tr>
<td>Good resilience memory capability and comfortable clamping force</td>
<td>Good resilience memory capability and soft clamping force</td>
<td>Good resilience memory capability and soft clamping force</td>
<td></td>
</tr>
<tr>
<td>High tolerance capacity</td>
<td>High tolerance capacity</td>
<td>High tolerance capacity for a warped door leaf</td>
<td></td>
</tr>
<tr>
<td>Temperature range from -20 °C to +60 °C</td>
<td>Temperature range from -40 °C to +180 °C</td>
<td>Temperature range from -40 °C to +180 °C</td>
<td>Temperature range from -60 °C to +250 °C</td>
</tr>
<tr>
<td>Can be used for smoke protection doors as per DIN 18095</td>
<td>Can be used for smoke protection doors as per DIN 18095</td>
<td>Can be used for smoke protection doors as per DIN 18095</td>
<td></td>
</tr>
<tr>
<td>Resistant to ageing, weather, UV and ozone</td>
<td>Resistant to ageing, weather, UV and ozone</td>
<td>Resistant to ageing, weather, UV and ozone</td>
<td>Foam with a closed cell structure</td>
</tr>
</tbody>
</table>

### Areas of Application

<table>
<thead>
<tr>
<th>Deventer Elastic</th>
<th>Deventer Purene S</th>
<th>Deventer Porene S</th>
<th>Deventer Silicone</th>
</tr>
</thead>
<tbody>
<tr>
<td>For PVC windows and glazed doors</td>
<td>For windows and glazed doors made of wood, PVC, aluminium and wood-aluminium</td>
<td>For windows and glazed doors made of wood, PVC, aluminium and wood-aluminium</td>
<td>For windows and glazed doors made of wood, PVC, aluminium and wood-aluminium</td>
</tr>
<tr>
<td>For room doors</td>
<td>For room and front doors, suitable for acoustic protection and smoke protection doors</td>
<td>For room and front doors, suitable for acoustic protection and smoke protection doors</td>
<td>For room and front doors, suitable for acoustic protection and smoke protection doors</td>
</tr>
</tbody>
</table>

The materials we use are subject to stringent quality requirements. We can provide materials with specific properties on request (e.g., fire-retardant materials for fire protection doors). The tool compatibility must always be checked in advance!
Paint compatibility

<table>
<thead>
<tr>
<th>Deventer Elastic</th>
<th>Deventer Purene S</th>
<th>Deventer Porene S</th>
<th>Deventer Silicone</th>
</tr>
</thead>
<tbody>
<tr>
<td>M</td>
<td>SV, S</td>
<td>SP</td>
<td>DS</td>
</tr>
</tbody>
</table>

Compatible with the following paint systems when the prescribed drying cycles are adhered to:

- Polyurethane paints/Alkyd resin varnish and paints
- 2-component epoxy resin paints
- Acid catalyst paints that are certified as PVC compatible by the manufacturer
- Chemically applied baked paints

The following paints are not suitable:

- Alkyd resin varnish and paints
- Nitrocellulose paints
- Solvent-based or water-based acrylic varnish and paints
- PVC paints

Adhere to the processing instructions of the paint manufacturer! The compatibility information is only provided for general orientation and end users are still obliged to perform their own compatibility tests! Unknown paints or coatings must always be tested for compatibility before being used!
Colour card

Please check the currently valid price list and offers for the availability of weather seals in the desired colour. Further colours are possible on request. We are happy to send you sample colour strips on request.

Colour deviations from the original colour are possible depending on the material. The printed representation provides a close approximation of the actual colour.